



**DISCO**

Kiru · Kezuru · Migaku Technologies



# Resin Bond Blades **R07 SERIES**

**Realizes high-grade cutting of various hard, brittle materials with a wide range of bonds**



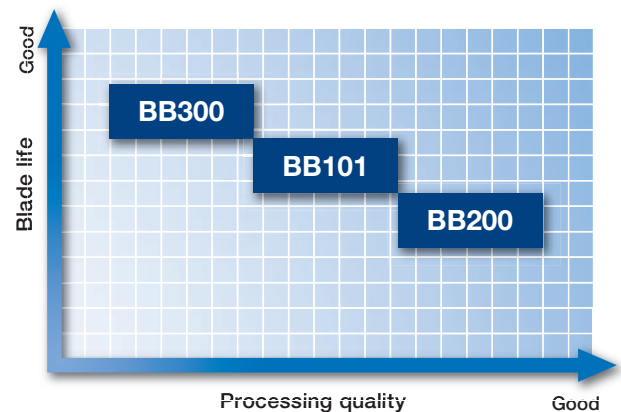
**The R07 Series realizes high-grade processing of hard, brittle materials, such as glass, quartz and ceramics. It also has a wide range of bonds to support various needs.**

A new bond material was developed for the resin bond blade R07 Series to match the characteristics of the material that will be processed. With the newly developed bond range, it is possible to satisfy both high-grade and high-speed processing.

- High processing quality for cutting of hard, brittle materials
- High-speed processing of hard, brittle materials is possible



### ■ Bond comparison



### ■ Characteristics and uses of each bond

Bond Name	Characteristics	Main use
BB101	Standard type	Glass (such as borosilicate glass, non-alkali glass), crystal, etc
BB200	Focused quality type	Quartz, etc
BB300	Focused life product type	Ceramic (such as alumina, LTCC), aluminum nitride, etc

## Specifications

**R07-SDC 600 - BB101 - 75 54 x 0.2 A2 x 40 - L**

Grit type <sup>1</sup>	Grit size		Bond <sup>1</sup>	Concentration	Thickness accuracy	Surface <sup>2</sup> treatment
SD	180 #180	400 #400	BB101 <sup>3</sup>	50	A1 ±0.002	L lapping specification
SDC	220 #220	500 #500	BB200	75	A2 ±0.005	
	240 #240	600 #600			A3 ±0.010	
	280 #280	700 #700	A4 ±0.015			
	320 #320	800 #800	AS Special specification (mm)			
	340 #340	1200 #1200				
	360 #360					

<sup>3</sup> BB101 is the improved version of the BB100 bond. Currently, DISCO is recommending the BB101.

<sup>2</sup> The surface lapping is not standard. Therefore the (L) mark is not written

<sup>1</sup> Combinations

Bond	Grit type
BB101	SDC
BB200	SD, SDC
BB300	SDC

Note: SDC is usable only for #180 to 700.

## Resin Bond Blades R07 SERIES



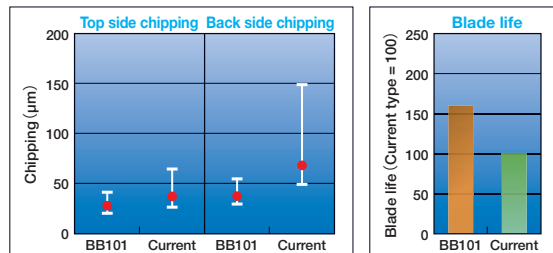
### Standard specification range by grit size

Bond: BB101, BB200, BB300 (mm)				
Thickness	0.100 - 0.149	0.150 - 0.199	0.200 - 0.299	0.300 - 0.500
Grit size	#340 - #1200	#320 - #1200	#240 - #1200	#180 - #1200
O.D.	50.0 - 88.8	✓	✓	✓

## Experimental data

### Borosilicate glass cutting process (BB101 bond)

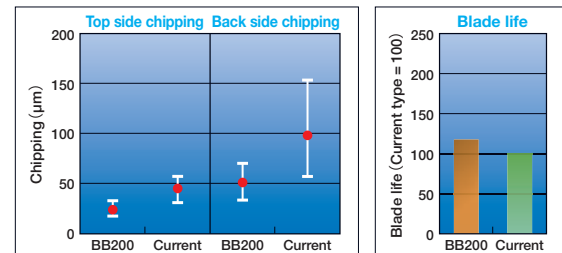
Achieves smaller chipping than the existing blade for both the front and backside, and longer blade life.



Workpiece: Borosilicate glass 0.7 mm  
Blade: New R07-SDC600-BB101-75  
Current P1A851 SD600R10MB01  
Spindle revolution: 20000 min<sup>-1</sup>  
Feed speed: 10 mm/s  
Size: 54 x 0.1 x 40 mm

### Quartz cutting process (BB200 bond)

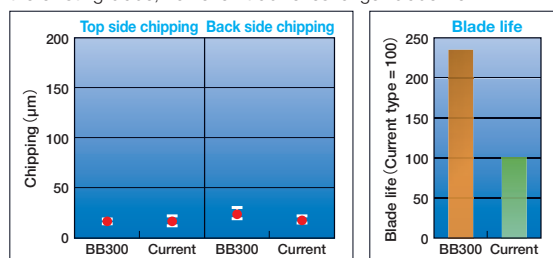
Achieves smaller chipping than the existing blade for both the front and backside, and longer blade life.



Workpiece: Quartz 1.1mm  
Blade: New R07-SD400-BB200-75  
Current P1A851 SD400R10MB01  
Spindle revolution: 20000 min<sup>-1</sup>  
Feed speed: 5 mm/s  
Size: 54 x 0.2 x 40 mm

### Alumina ceramics cutting process (BB300 bond)

The chipping is about the same for both the front and backside as the existing blade, however it achieves longer blade life.



Workpiece: 96% Al<sub>2</sub>O<sub>3</sub> 0.5 mm  
Blade: New R07-SDC600-BB300-75  
Current P1A851 SDC600R10MB01  
Spindle revolution: 20000 min<sup>-1</sup>  
Feed speed: 2 mm/s  
Size: 54 x 0.1 x 40 mm

### When ordering

Please contact a DISCO representative with your product needs such as type, thickness, outer and inner diameter, and quantity.

When you place the first order with us, please explain application information such as materials to cut or grind, sizes, shape, machine, type, and other specification.

We are ready to help you to determine which is our most appropriate product type for your application.

Due to improvements in our products, it is possible that product specifications may be changed without advanced notice. Please confirm the product specifications with a DISCO representative.

### To use these DISCO blades and wheels (hereafter precision tooling) safely...

- Please read carefully and follow the instructions below to prevent any accidents or injuries.
- USE a safety cover (nozzle case, cover), equipped as a standard accessory, to avoid injury.
- DO NOT EXCEED the specified rpm limit indicated on the precision tooling.
- FOLLOW the instruction manual of the equipment to mount the precision tooling properly.
- DO NOT DROP OR HIT the precision tooling. This may cause breakage or injury.
- Always CHECK the precision tooling for chipping or any other damage before starting to use it. DO NOT USE the tooling if there is any damage.
- READ the operation manual of the cutting/grinding equipment before use.
- DO NOT USE the precision tooling with modified or customized equipment.
- DO NOT USE precision tooling that has a different size from the one recommended for your equipment.
- DO NOT USE the precision tooling for any other purpose than grinding, cutting, or polishing.
- Always USE water or coolant to prevent precision tooling damage.



DISCO CORPORATION

13-11 Omori-Kita 2-chome, Ota-ku, Tokyo 143-8580, Japan  
Phone: 03-4590-1100 Fax: 03-4590-1075 • www.disco.co.jp